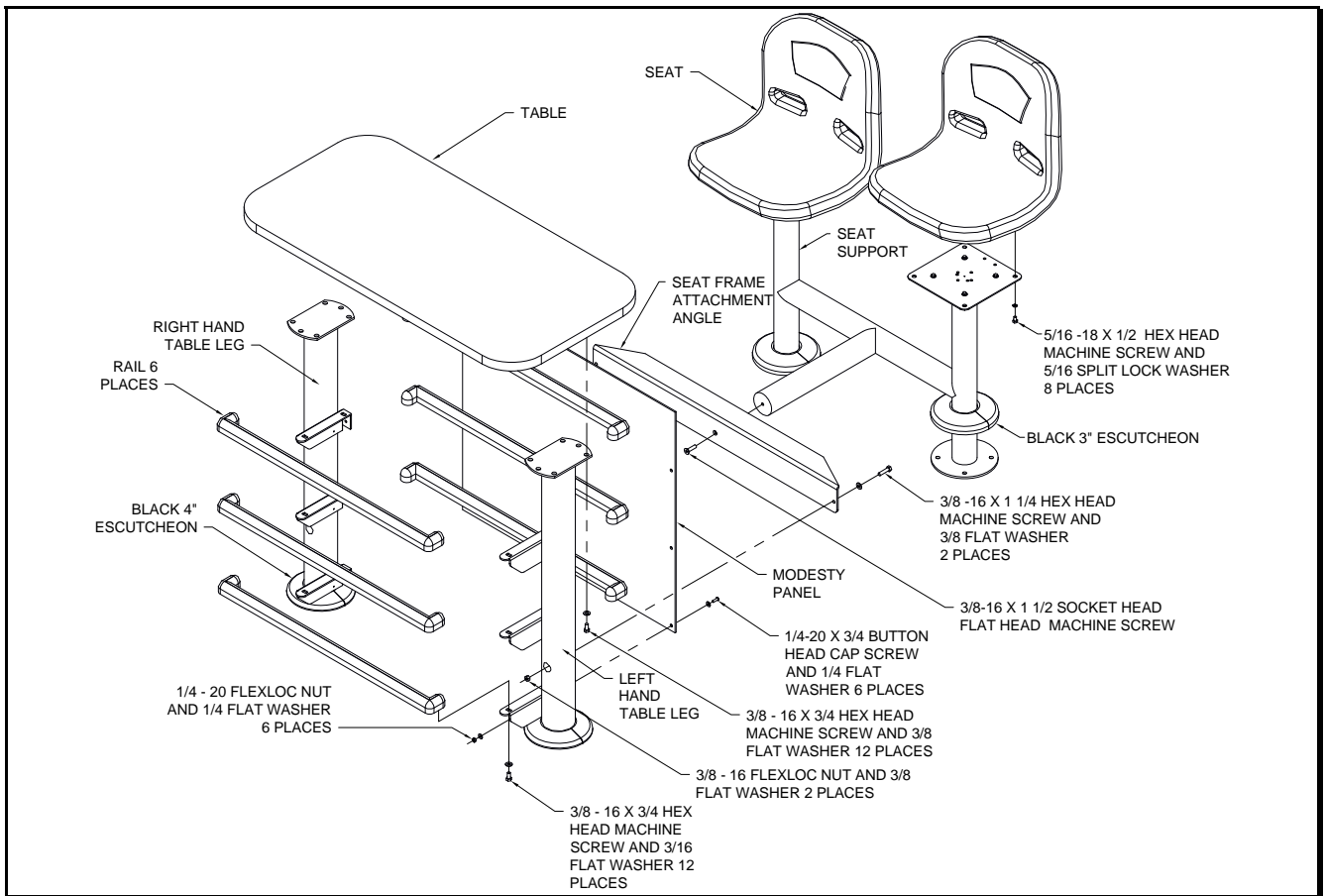


EBONITE VANTECH™

Assembly Instruction – Modular Divider Table / Ball Rack 30-5500



Assembly Exploded View

Tool List

3/8" drive Socket Wrench

Socket – 1/2", 9/16"

Allen Wrench – 5/32"

Box End Wrench – 1/2"

Table Assembly Procedure

Use the Assembly Exploded View drawing as a guide while performing the following instructions.

Some steps of this assembly process are easier when two people are available.

Finger tight means snug and then back out ¼ turn.

1. Place the table top upside down on a piece of cushioning material (like the box it came in).
2. Stand the table legs on the bottom of the table over their mounting holes. Make sure that the Ball Rack brackets are toward the inside and the extended part of the brackets are toward the front edge of the table.
3. Insert the 6 screws through the mounting flange on each leg and tighten finger tight.
4. Mount the 6 Ball Racks and tighten the screws finger tight.
5. Mount the Modesty Panel. Tighten the hardware finger tight.
6. Now, tighten the screws holding the legs to the table and then, proceed to tighten all of the hardware inserted in the previous steps.

Caution: At this stage the Table Assembly will not be stable and should be supported by another person until you perform the following steps.

7. Turn the Table Assembly right side up and put it close to the place where it will be attached to the floor.
8. Mount the Seat Frame Attachment Angle to the Seat Support. Tighten the 3/8-16 Socket Head Screw finger tight
9. Mount the Seat Frame Attachment Angle to the Table Legs.
10. With all four flanges flat on the floor, tighten the Socket Head Screw with the 5/32 allen wrench.
11. Holes are provided on the flanges at the bottom of the table and seat legs. You must attach the unit to the floor using these holes and hardware appropriate for your type of floor.
12. After bolting the unit to the floor, twist the Escutcheons and place them around the legs. Push them down to cover the flanges.
13. Mount the Seats to the Seat Supports.

Hardware Parts List: 30-5500-xxxx (1 Unit)

Item #	Part Number	Description	Quantity
RH-1		Rail Hardware (1 set)	
	809865125	Hex Head Cap Screw 3/8"-16 x 3/4"	12
	948767132	Flat Washer 3/8"	12
	30-5000C	Rail Sets	1
TTH-1		Table Top Hardware	
	809865125	Hex Head Cap Screw 3/8"-16 x 3/4"	12
	948767132	Flat Washer 3/8"	12
	30-5001-xxxx	Table Top	1
MPH-1		Modesty Panel Hardware (1 panel)	
	808549120	Button Head Socket Screw 1/4"-20 x 3/4"	6
	948753102	Flat Washer 1/4"	12
	839549002	Flex Loc Nut 1/4"-20	6
	30-6600	Modesty Panel	1
MCH		Miscellaneous Hardware	
	30-0050	4" Escutcheon	2
	20-0050	3" Escutcheon	2
	808865240	Flat Head Socket Screw 3/8"-16 x 1 1/2"	1
	809865205	Hex Head Cap Screw 3/8"-16 x 1 1/4"	2
	948964142	Washer USS 3/8" Flat	2
	839565002	Flexloc Nut 3/8"-16	2
	951164002	Lock Washer 3/8" split	2
CH-2		Chair Hardware (2 chairs)	
	809857080	Hex Head Cap Screw 5/16"-18 x 1/2"	8
	951156002	Lock Washer 5/16"	8
	20-100X	Seats	2
Shaded line items are not included in the hardware package!			