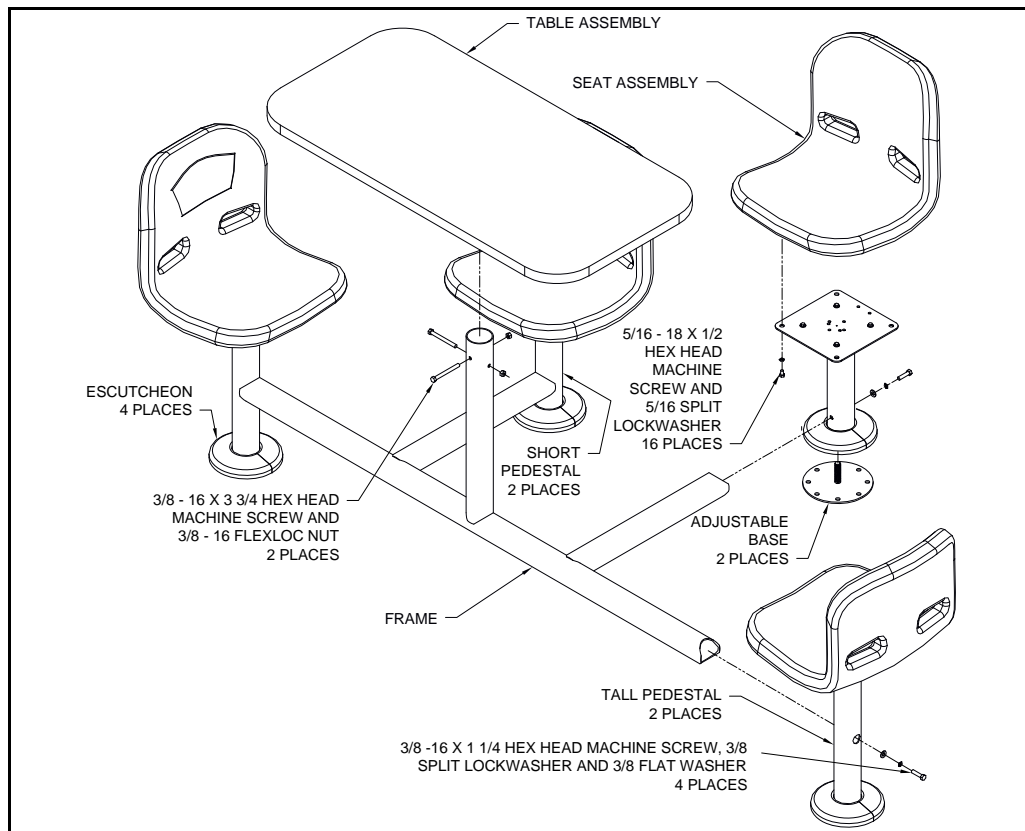
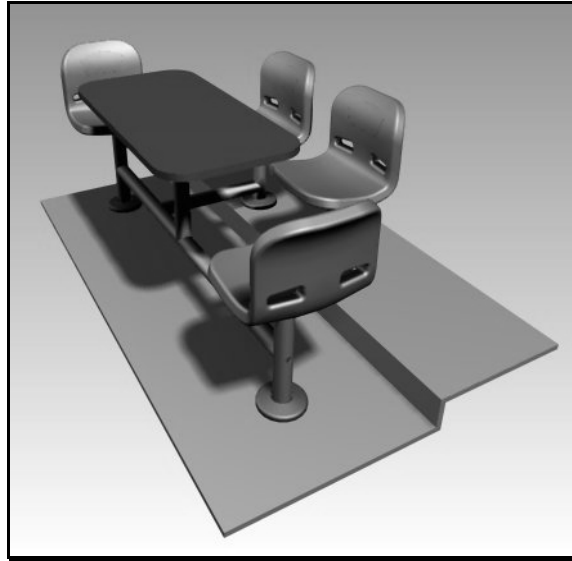


EBONITE VANTECH™

Assembly Instruction – 4 Seat Stepmaster 30-2600



Assembly Exploded View

Tool List

1/2" Drive Socket Wrench

Standard Hex Socket – 5/8"

Deep Hex Socket – 9/16

Box End Wrench – 9/16"

Carpenters level

Assembly Procedure

Use the Assembly Exploded View drawing as a guide while performing the following instructions.

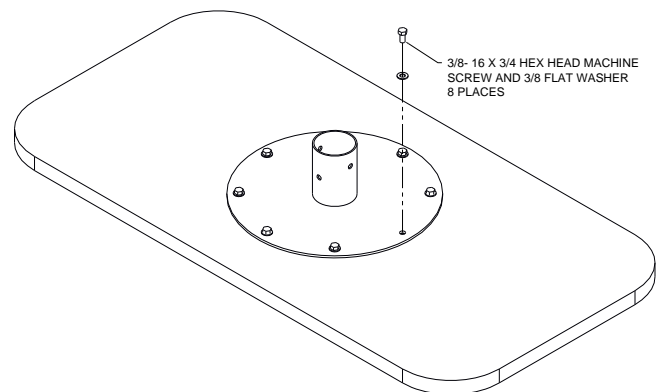
Some steps of this assembly process are easier when two people are available.

The unit should be assembled in the location where it will be mounted.

1. Loosely attach the four Pedestals to the Frame using the indicated hardware. Notice that the Tall Pedestals connect to the long tube of the Frame.
2. Position the assembly with the Short Pedestal Adjustable Bases close to the lip of the step – as shown in the photograph. (This is so that the persons sitting in these seats will have the same leg-room as the persons in the tall seats.)
3. Adjust the Adjustable Bases on the Short Pedestals so that the short arms of the frame are level. The Adjustable Bases are adjusted by rotating the base plate.
4. Firmly tighten the screws inserted in step 1.
5. Attach each of the base plates to the floor using hardware appropriate for your type of floor. Cover the hardware with the Escutcheons.
6. Attach each of the Seats using the hardware indicated.

7. Attach the Table Top Support to the Table as shown using the hardware indicated. Notice that one pair of the cross holes is closer to the table than the other. Orient the closer holes toward the long edge of the table.

CAUTION: OVERTIGHTENING CAN LOOSEN THE THREADED INSERTS IN THE TABLE.



8. Turn the Table Assembly over and place it over the upright tube on the Frame. Fasten it using the indicated hardware.

