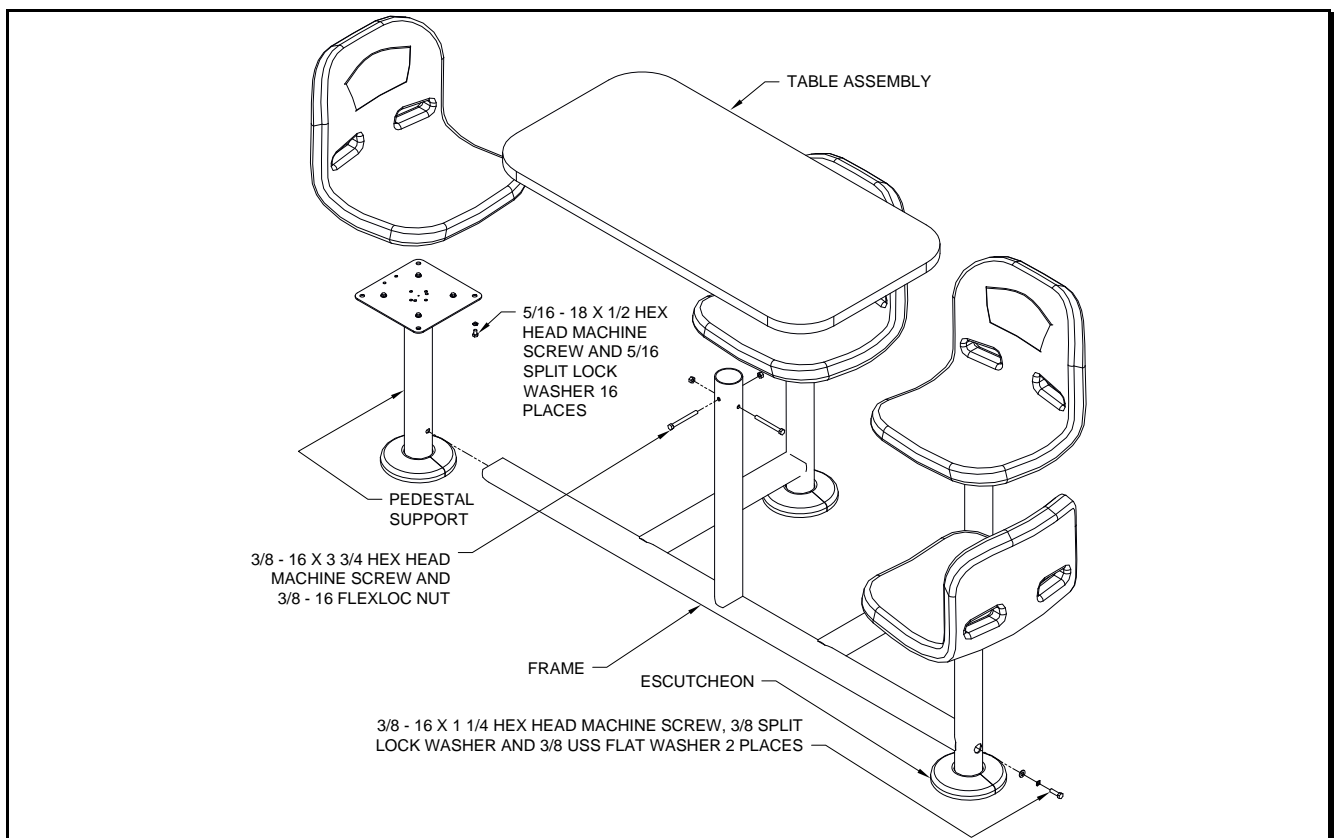
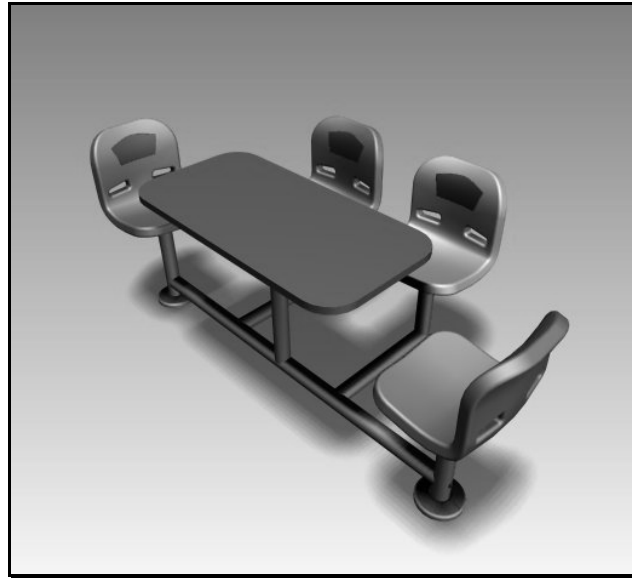


# EBONITE VANTECH™

## Assembly Instruction – 4 Seat Open Module 30-2500



**Assembly Exploded View**

## Tool List

1/2" Drive Socket Wrench

Standard Hex Socket – 5/8"

Deep Hex Socket – 9/16

Box End Wrench – 9/16"

## Assembly Procedure

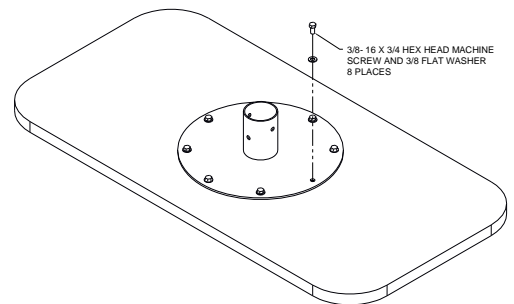
Use the Assembly Exploded View drawing as a guide while performing the following instructions.

Some steps of this assembly process are easier when two people are available.

The unit should be assembled on a level floor.

1. Attach the four Pedestal Supports to the Frame using the indicated hardware. Do not tighten any screw until they all have been threaded in finger tight.
2. Firmly tighten the screws.
3. Place the Seats in position and attach them with the indicated hardware.

4. Attach the Table Top Support to the Table as shown using the hardware indicated. Notice that one pair of the cross holes is closer to the table than the other. Orient the closer holes toward the long edge of the table.



5. Place the table on its Pedestal and attach it with the indicated hardware.

